

COEFFICIENT OF EXPANSION	GLASS	LAYER GLASS	RATE	REFER TEMP	HOLD #	SLUMP TEMP	TACK TEMP	1/2 FUSE	FULL FUSE	LARGE CONE	SMALL CONE	ANNEAL RATE	ANNEAL TEMP	HOLD #	ANNEAL FROM - TO	ZONE TO
90 X 10-7	WASSER	1	1800	1275	0050			1275		018	019	1800	800	0075	950	650
90 X 10-7	WASSER	2	1200	1250	0050	1250				019	019	1200	800	0075	950	650
90 X 10-7	WASSER	2	1200	1275	0050		1275			018	019	1200	800	0075	950	650
90 X 10-7	WASSER	2	1200	1325	0050			1325		017	019	1200	800	0075	950	650
90 X 10-7	WASSER	2	1200	1375	0050				1375	017	018	1200	800	0075	950	650
90 X 10-7	WASSER/CLEAR	2	1200	1250	0050	1250				019	019	1200	800	0075	950	650
90 X 10-7	WASSER/BULLSEYE	2,1	900	1250	0050	1250				019	019	900	860	0100	1050	750
90 X 10-7	WASSER/BULLSEYE	1,2	900	1300	0050			1300		018	019	900	860	0100	1050	750
90 X 10-7	WASSER/BULLSEYE	1,3	900	1425	0100				1425	016	017	900	860	0125	1050	750
90 X 10-7	FC BULLSEYE	1	1000	1225	0050	1225				019	020	1000	900	0100	1050	750
90 X 10-7	FC BULLSEYE	2	900	1250	0050	1250				019	019	900	900	0125	1050	750
90 X 10-7	FC BULLSEYE	2	900	1300	0050		1300			018	019	900	900	0125	1050	750
90 X 10-7	FC BULLSEYE	2	900	1375	0050			1375		017	018	900	900	0125	1050	750
90 X 10-7	FC BULLSEYE	2	900	1425	0050				1425	016	017	900	900	0125	1050	750
90 X 10-7	FC BULLSEYE	3	700	1475	0075				1475	015	016	700	900	0150	1050	750
90 X 10-7	FC BULLSEYE	4	500	1525	0100				1525	014	015	500	900	0175	1050	750
88 X 10-7	GNA	1	900	1250	0050	1250				019	019	900	900	0200	1050	750
88 X 10-7	GNA	2	1500	1350	0050		1350			017	018	1500	900	0200	1050	750
88 X 10-7	GNA	2	1500	1400	0050			1400		015	017	1500	900	0200	1050	750
98 X 10-7	GNA	2	1500	1450	0050				1450	015	016	1500	900	0200	1050	750
88 X 10-7	GNA	3	1000	1475	0075				1475	015	016	1000	900	0250	1050	750
95 TO 96 X 10-7	SPECTRUM	1	900	1175	0050	1175				020	020	900	850	0075	1000	700
83 TO 90 X 10-7	SS WINDOW	1	1000	1275	0050	1275				018	019	1000	900	0075		
83 TO 90 X 10-7	SS WINDOW	2	1800		0075	1325	1400	1450	1500			1800	900	0075		
83 TO 90 X 10-7	DS WINDOW	1	1000	1300	0050	1300				018	019	1000	900	0100		
83 TO 90 X 10-7	DS WINDOW	2	1800		0075	1350	1400	1450	1500			1800	900	0100		
83 TO 90 X 10-7	1/4 PLATE	1	800	1325	0050	1325				018	019	800	900	0125		
83 TO 90 X 10-7	1/4 PLATE	2	700		0075	1375	1425	1475	1550			1000	900	0150		
83 TO 90 X 10-7	1/4 PLATE	3	500		0100	1395	1425	1500	1550			700	900	0175		
83 TO 90 X 10-7	1/4 PLATE	4	250		0150	1415	1425	1500	1550			500	900	0200		
83 TO 90 X 10-7	BALLONTINI	1	800	1450	0100				1450	016	016	900	900	0150		
83 TO 90 X 10-7	BALLONTINI	2	400	1500	0100				1500	014	016	900	900	0200		
89 TO 92 X 10-7	BOTTLE GLASS	1	800	1475	0100					015	016	800	900	0125		