

Paragon Ramp-Hold Firing Record

This record sheet will help you fine-tune firings, determine when to change elements and will help you learn from each firing.

Kiln: If you have more than one kiln, write in the model number.

User #: The program # that you enter at the USER prompt.

Profile #: The firing profile from your Ramp-Hold Firing Profile sheet (publication IM-187).

Firing Started: The time that the kiln began firing after a programmed delay time, if any, elapsed.

Firing Number: Helps you keep track of how many times you have fired your kiln.

Total Firing Time: This will help you determine when to monitor the kiln during the next firing.

Vented Lid: In ceramics, the lid is opened part way to release moisture. Write in total hours the kiln was vented.

Shelf Cones: Pyrometric cones are used in ceramics. Record the bending as a clock number, or sketch the cones.

Sketch of Firing Chamber: Include any information that will help with future firings: shelf spacing, the height of posts, the type of ware on each shelf, etc.

Kilns and furnaces you can depend on.
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Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____ Total Firing Time _____

Segment	Rate	Temp.	Hold
1			.
2			.
3			.
4			.

Segment	Rate	Temp.	Hold
5			.
6			.
7			.
8			.

Firing Number _____

Sketch of Firing Chamber

Description of Firing _____

Firing Results _____

Lid vented for _____ hours _____ Ceramics: Witness cone # _____ Cone bending _____

Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____ Total Firing Time _____

Segment	Rate	Temp.	Hold
1			.
2			.
3			.
4			.

Segment	Rate	Temp.	Hold
5			.
6			.
7			.
8			.

Firing Number _____

Sketch of Firing Chamber

Description of Firing _____

Firing Results _____

Lid vented for _____ hours _____ Ceramics: Witness cone # _____ Cone bending _____