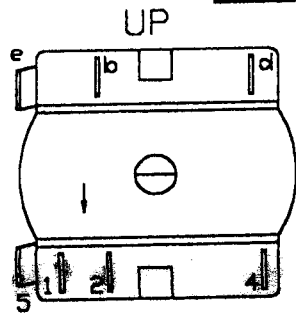
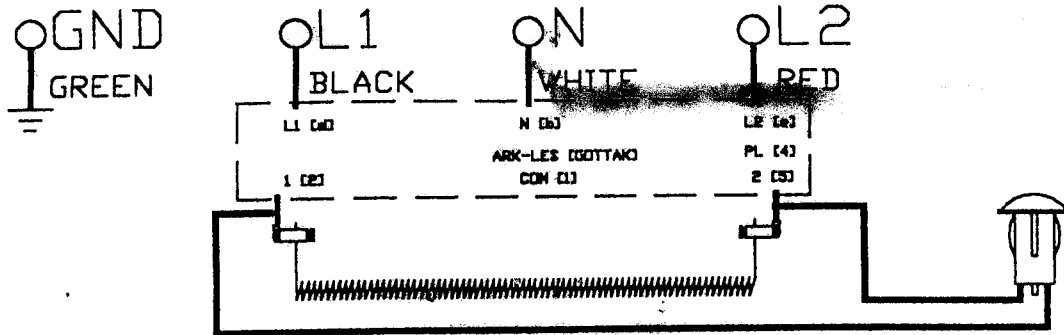
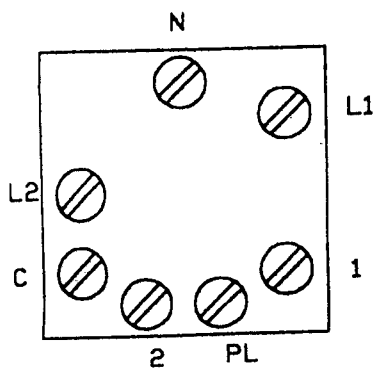


CONVERSION GUIDE FOR 4-WAY SWITCHES USED ON A MODEL KILNS SINGLE ELEMENT

TYPICAL CIRCUIT

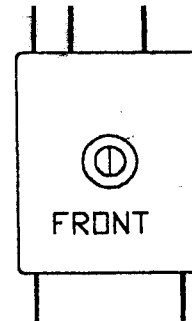
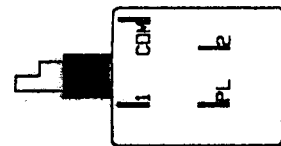


GOTTAK
SEE NOTE 1



TAAP or TAAO

TAAP TAAO	GOTTAK	ARKLES
L1	d	L1
N	b	N
L2	e	L2
1	2	1
COM	1	COM
PL	4	PL
2	5	2



ARK-LES

NOTE:

1 CHECK FOR TERMINAL CLEARANCE
SW DEEPER THAN OTHER SWITCHES